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function Remark M00

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Continue until you press  
the start button M03

Spindle forward

Continue until you press



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Manual  
the start button M04

Spindle reverse

Continue until you press  
the start button M05

Spindle stop M07 Spray  
on Continue until you  
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M08 Cooling on

Continue until you press  
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Also close M07 M08 M30

The total program stops

M47 Cycle instructions

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